

SETUP GUIDELINES



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- 1 Turn the levelers out until these protrude around 1 cm below the bottom of the pedestal.
- 2 Install the leveler-plates under the levelers of the pedestals.



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- 3 Position the pedestals with 185 – 190 cm between them.



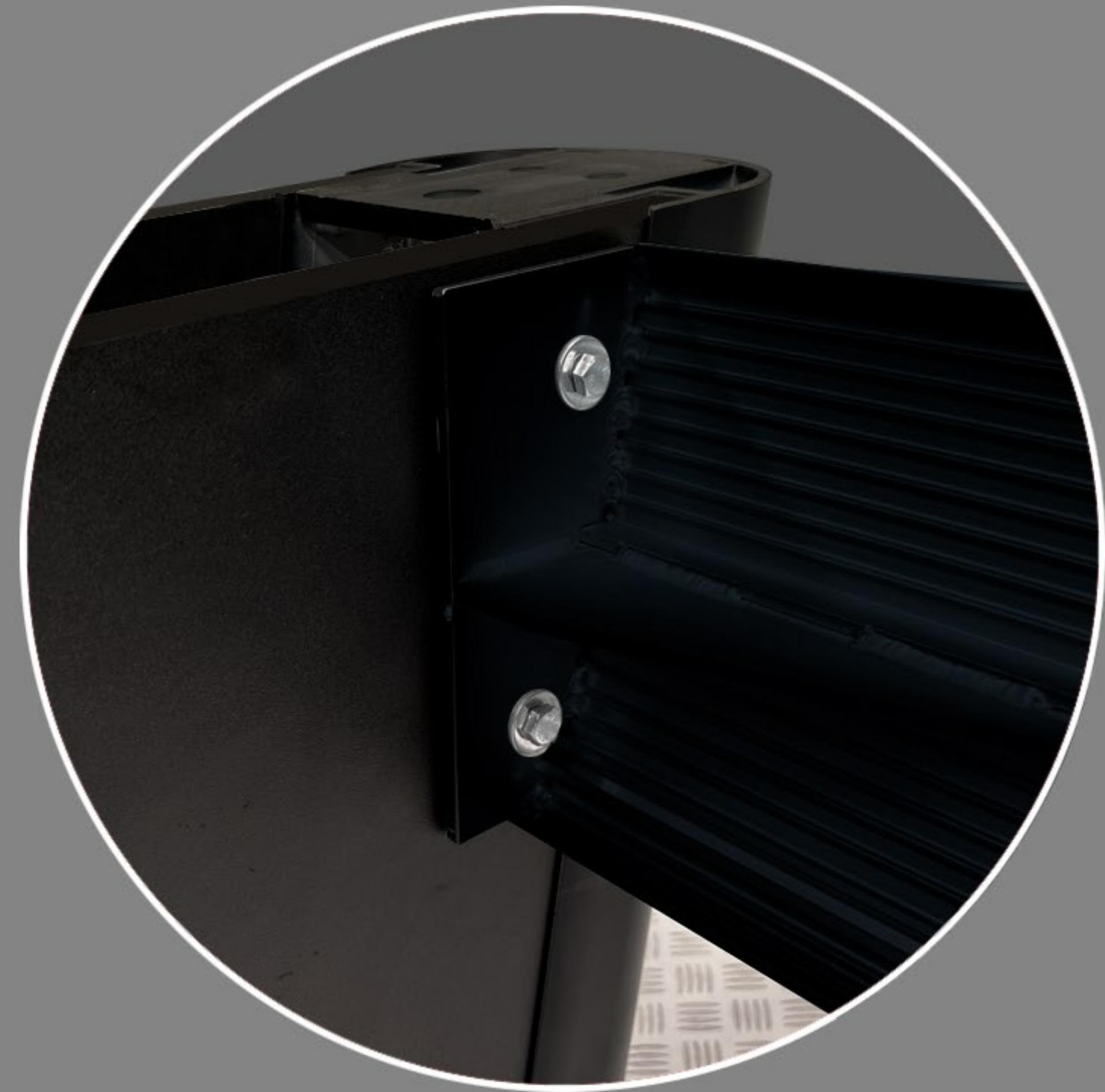
3

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4 Install the body panels.



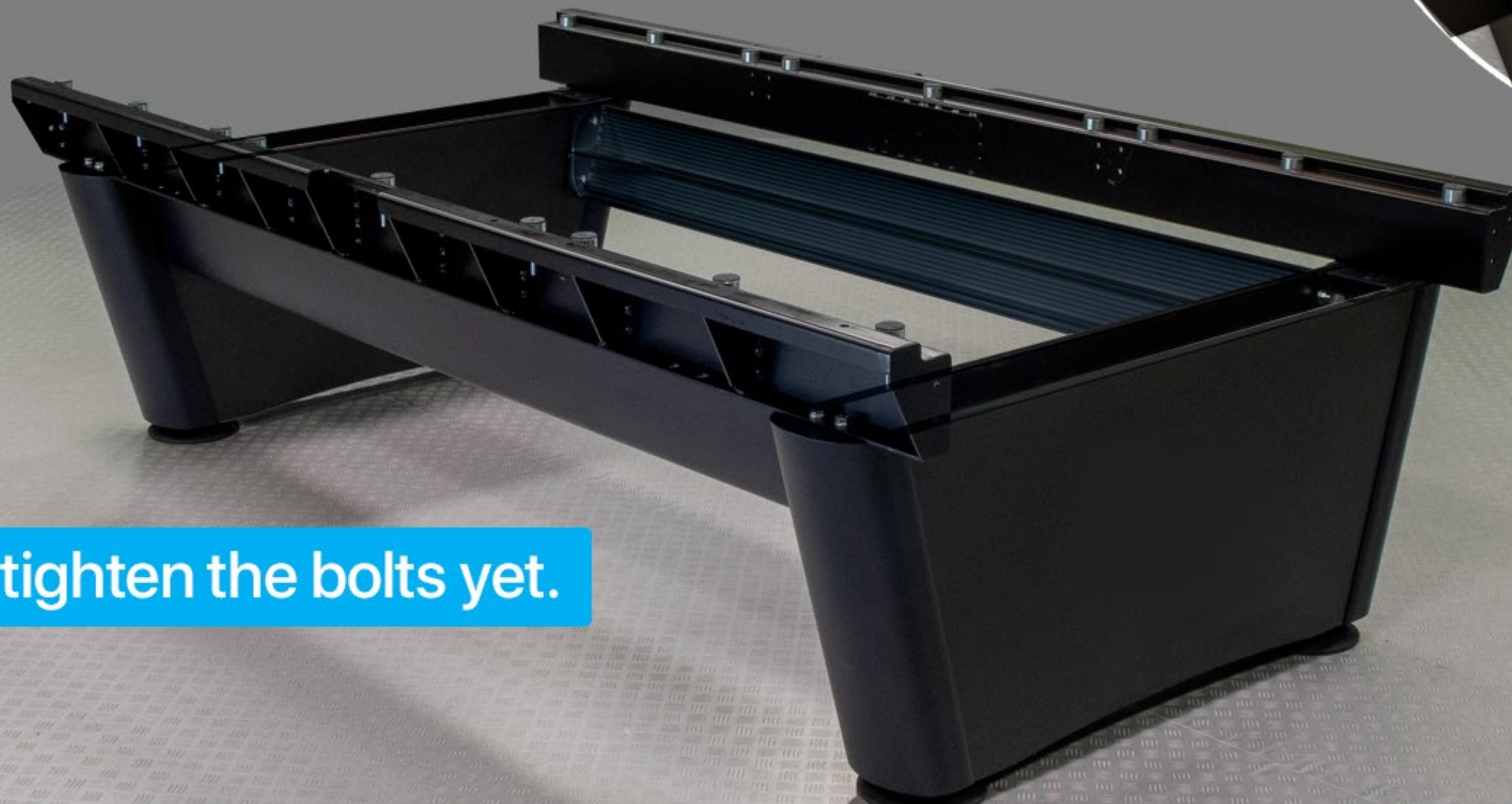
Do NOT tighten the bolts until both body panels are fitted.



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- 5 Install both long frame beams to the pedestals.



Do NOT tighten the bolts yet.

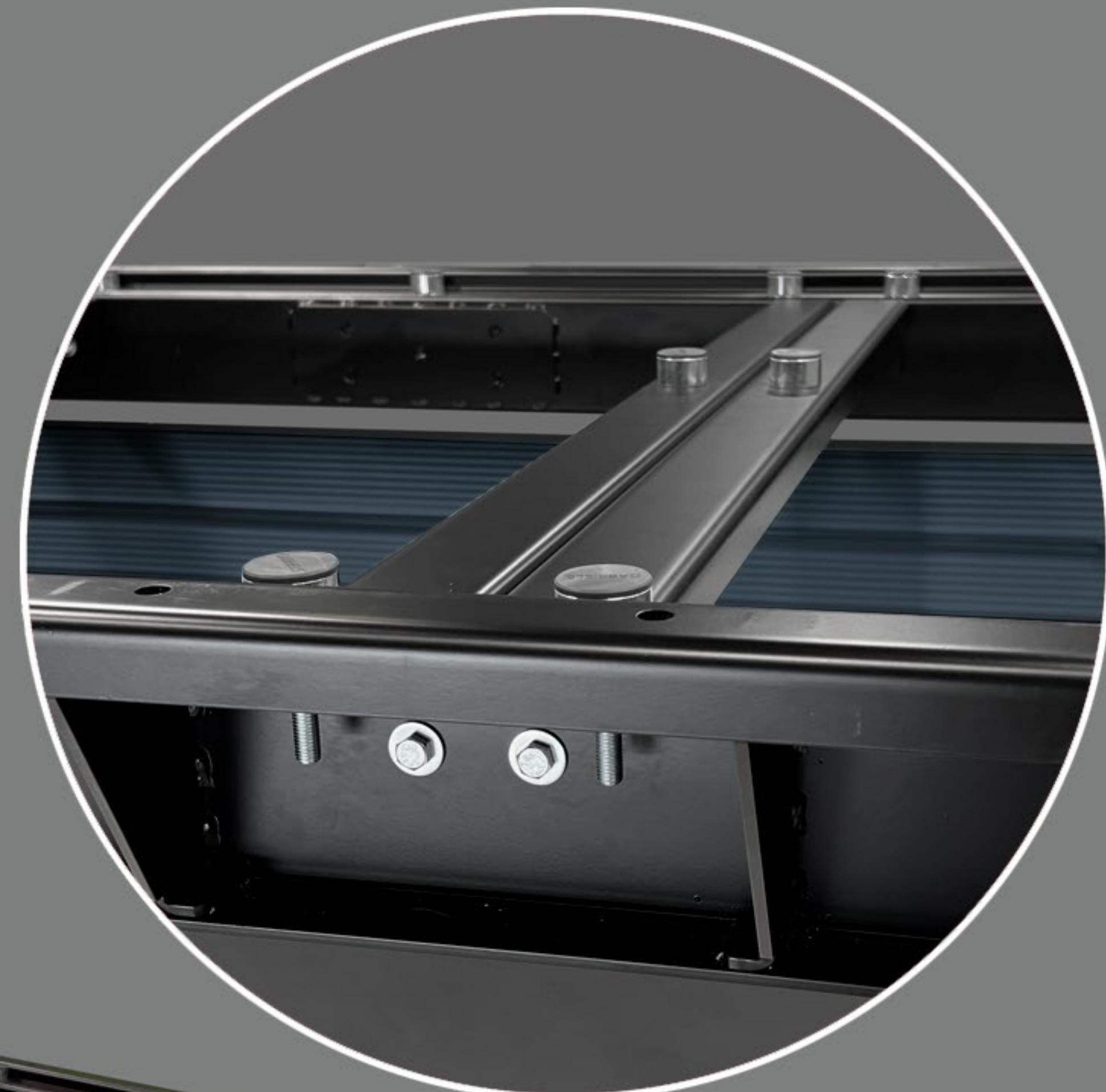
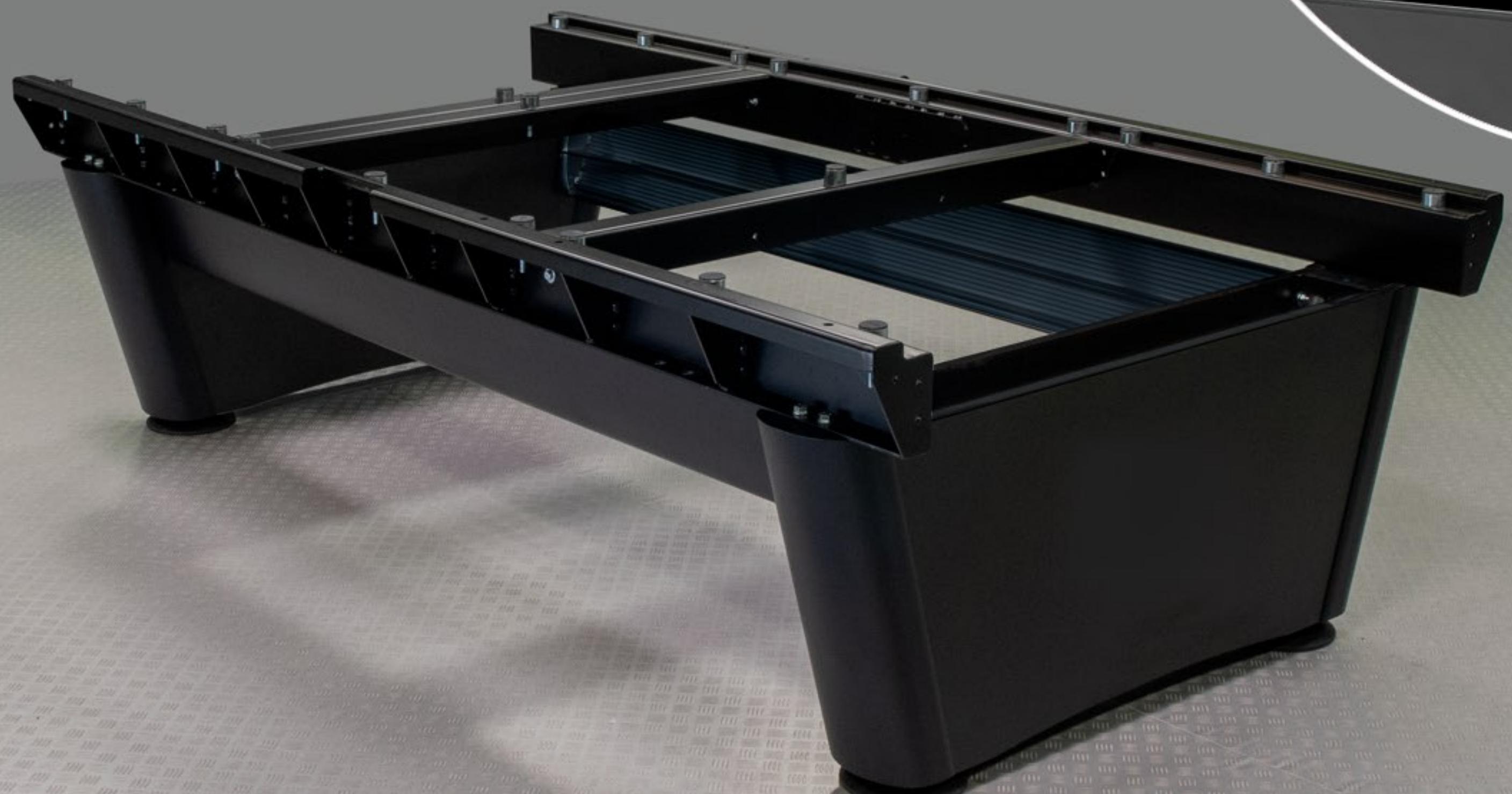
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- 6 Install the 4 center supports between the long beams.



Do NOT tighten the bolts yet.



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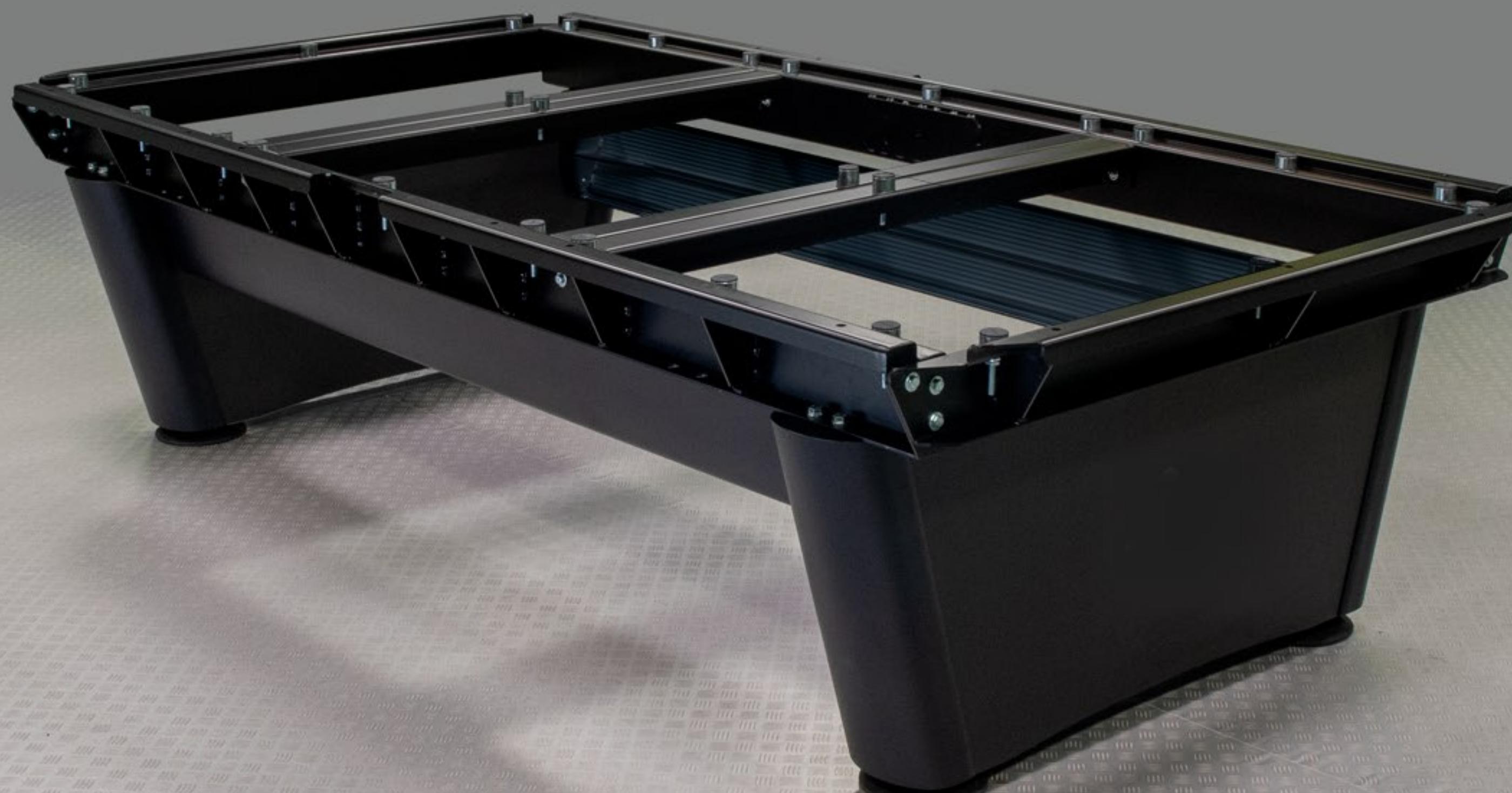
- 7 Install the 2 short beams and tighten the bolts.



Always fit the frame bolts from the outside going inwards

- 8 Tighten the bolts of the 4 center-supports.

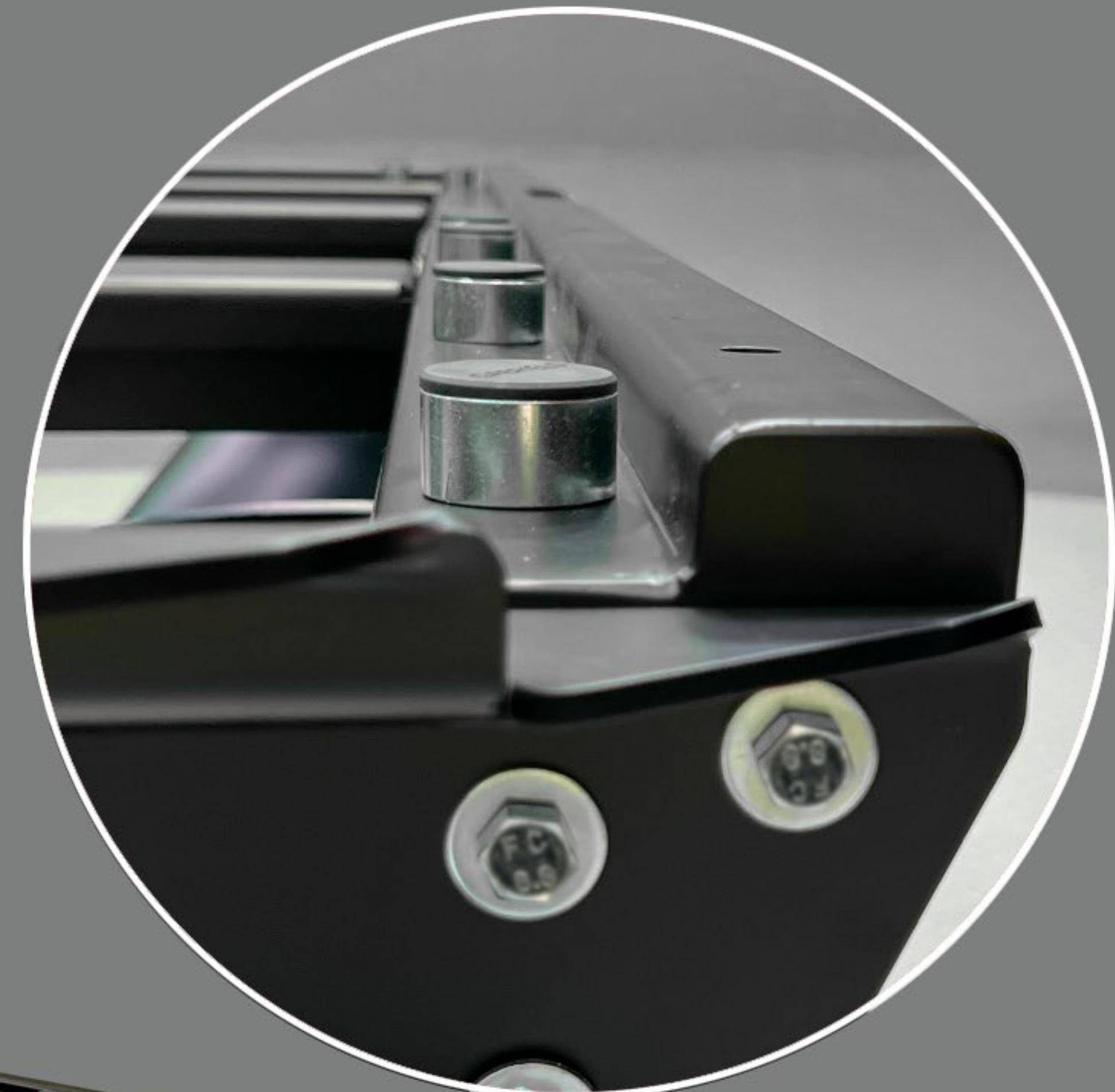
- 9 Tighten the bolts which connect the pedestals with the legs.



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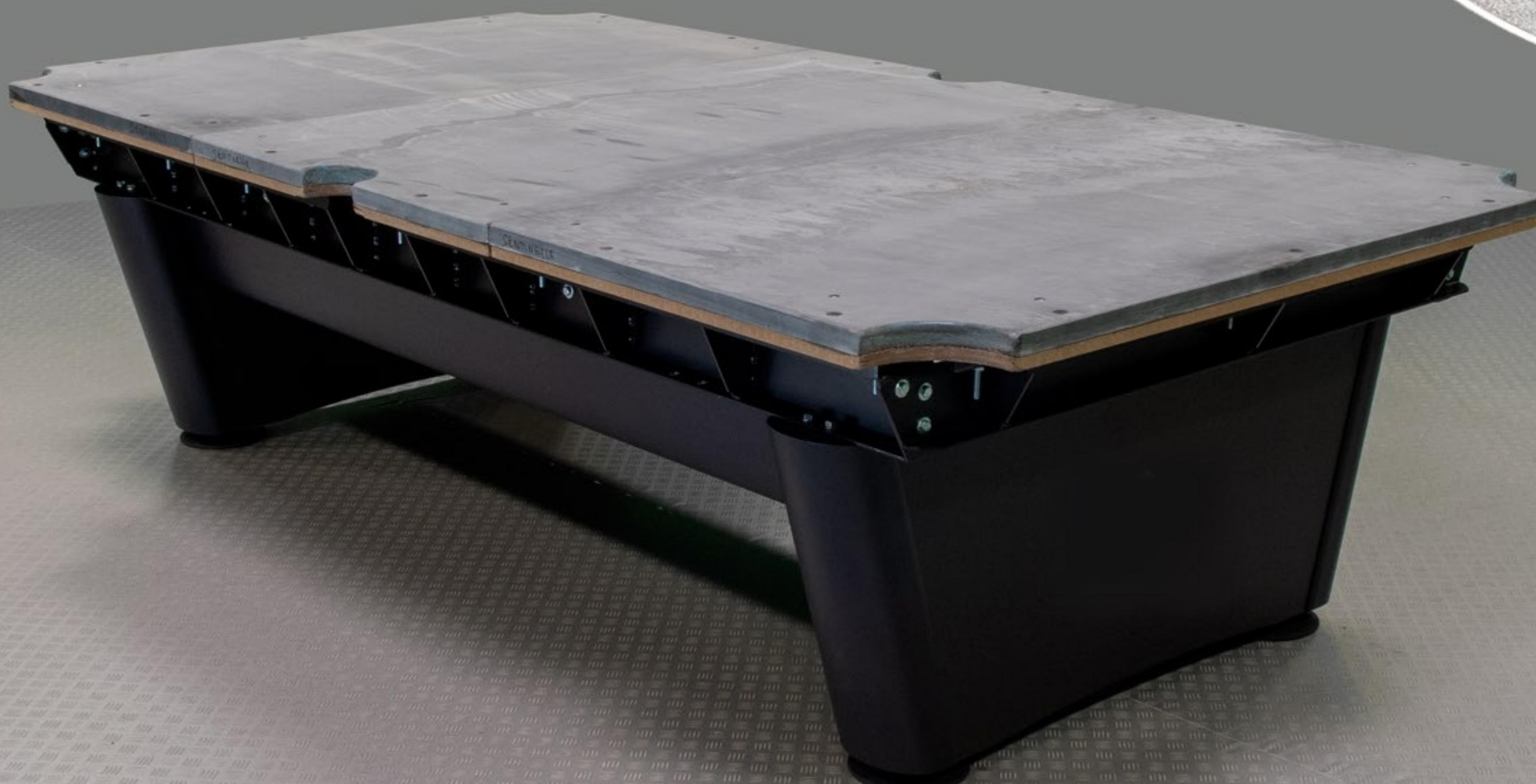
- 10 Fit the levelers in the frame and make sure these are all flush with the recessed part section of the frame.



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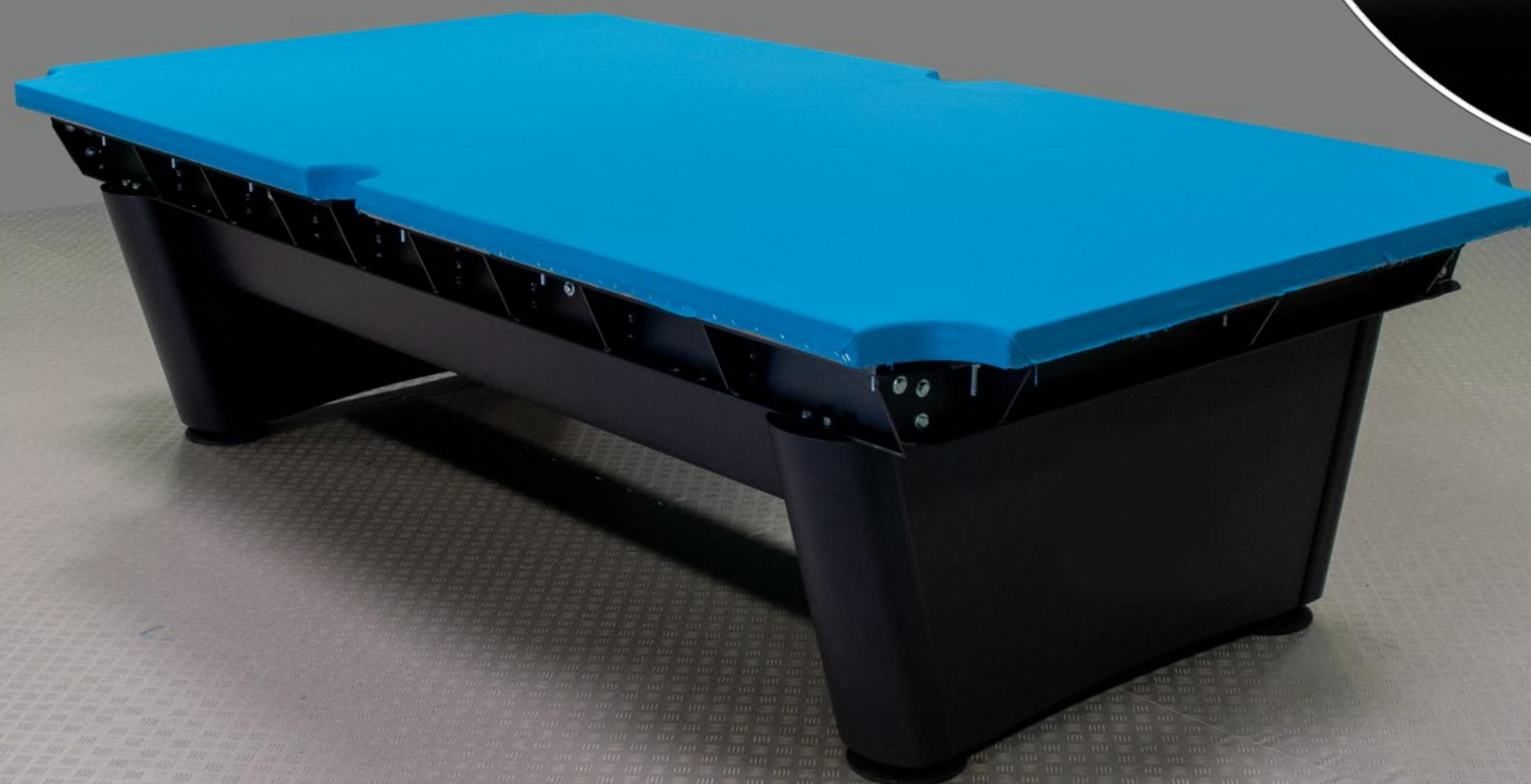
- 11** Slide the slates in the correct position so that the holes in the frame correspond with those in the slates.



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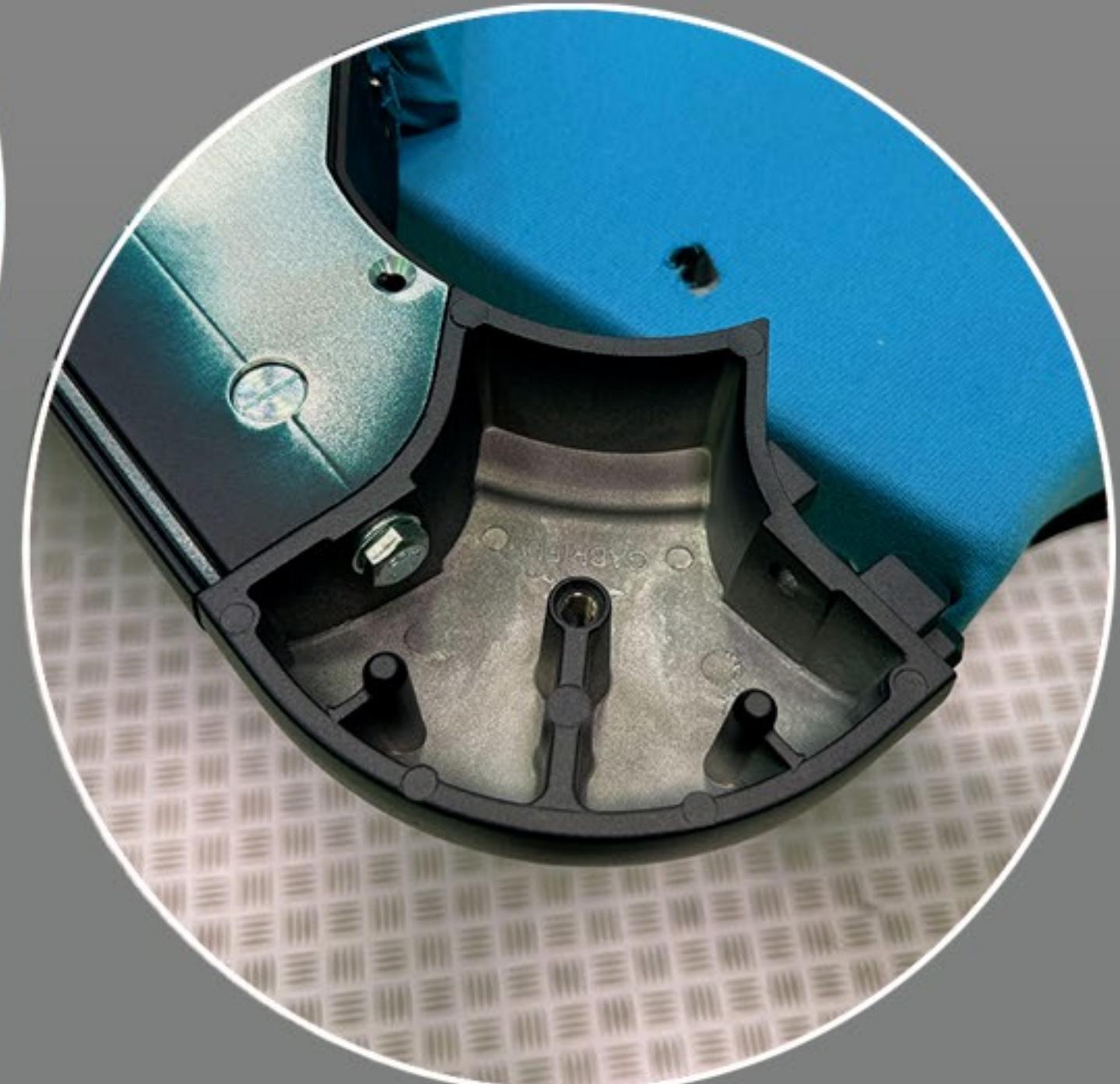
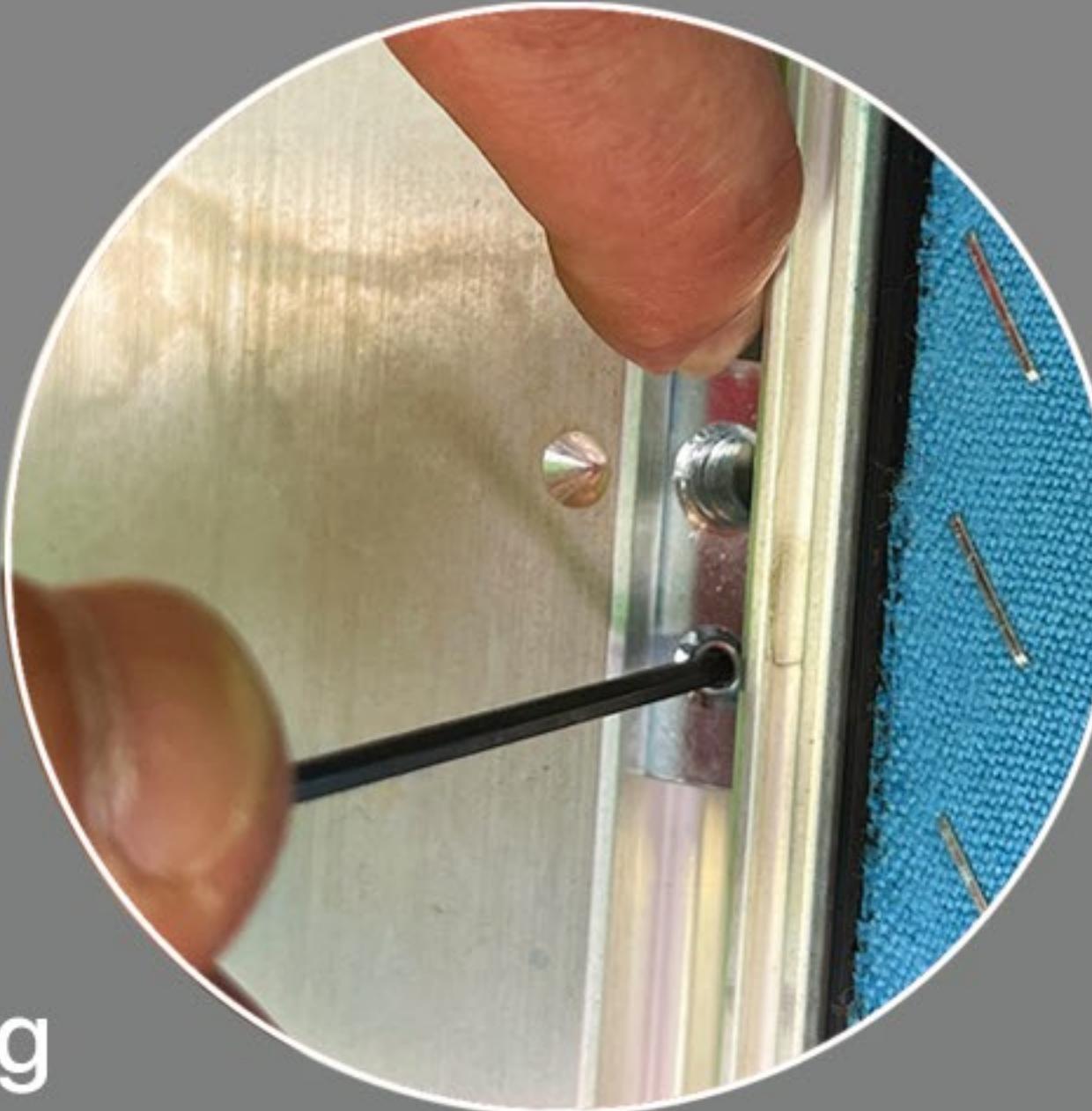
- 12** Fit the cloth as tight as possible.
Cut openings in the cloth corresponding
with the rail bolt holes.



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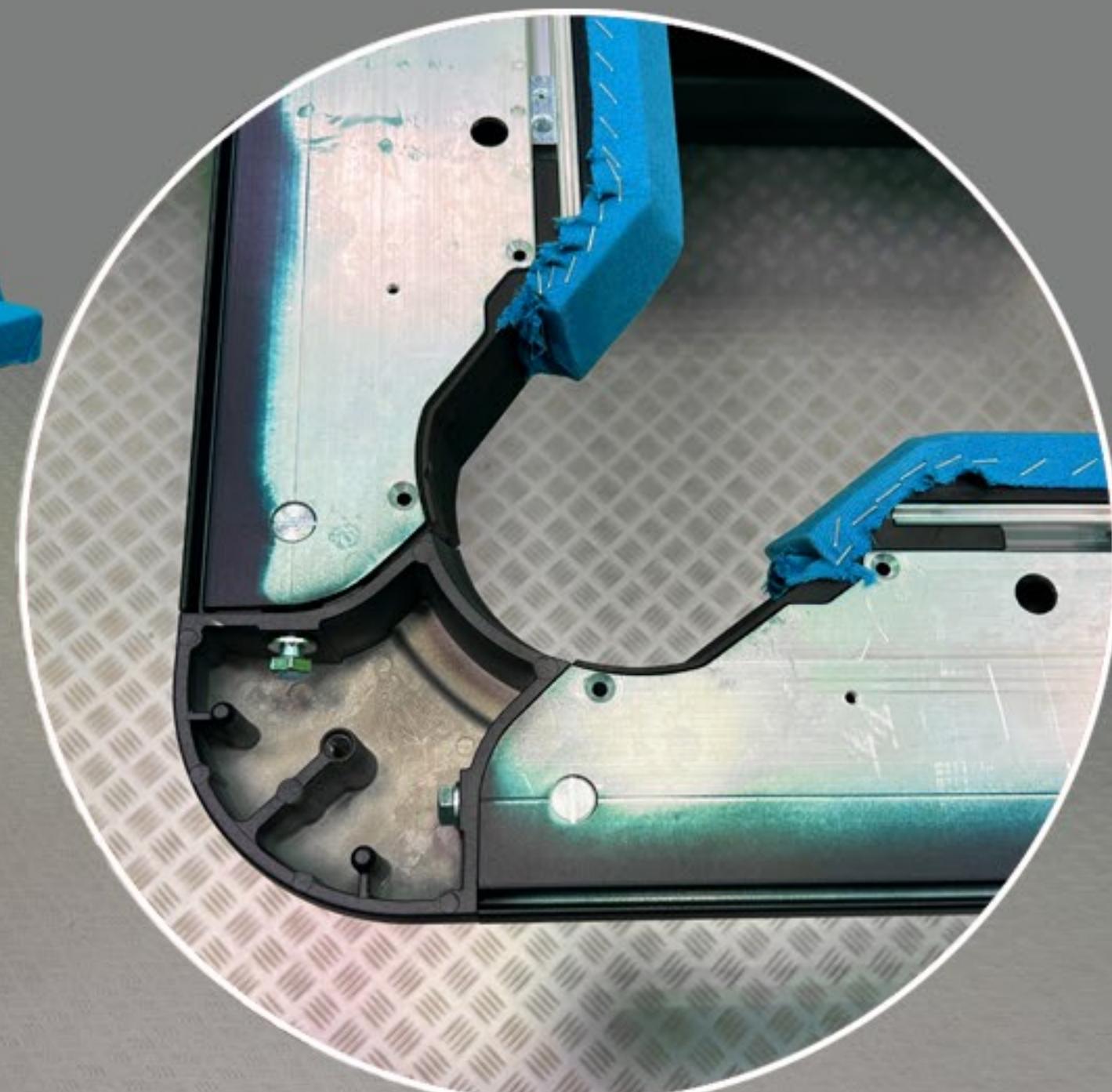
- 13** Insert the rail bolt - nuts in the rail, position them so that the hole lines up with the corresponding marking on the rail. Secure the nuts in place by tightening the set-crews.



- 14** Mount the rail corners on the short rails.

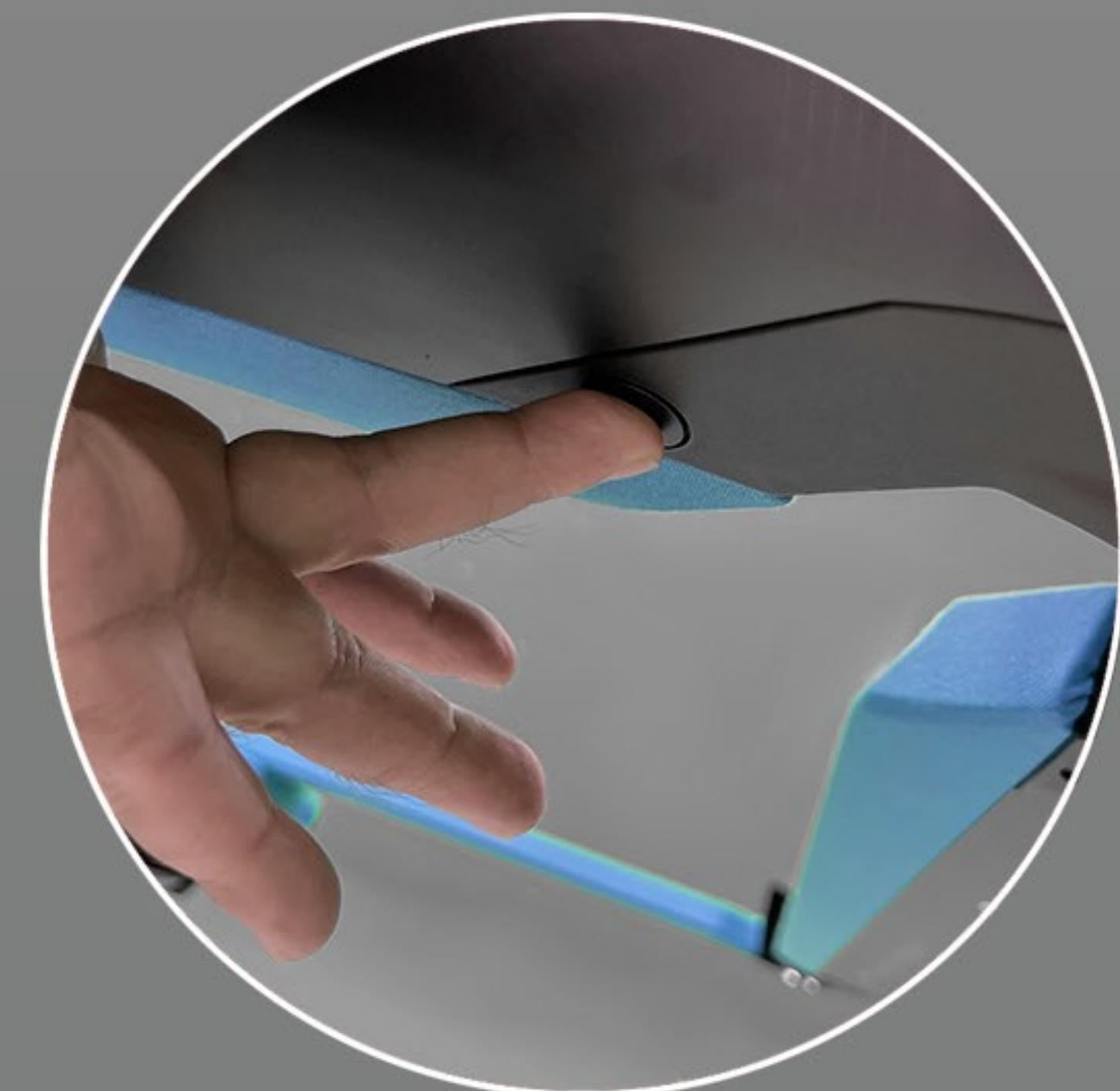


- 15** Fit the short rails fitted with the rail corners to the long rails.



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- 16** Install the "Gabriels" pocket liners by means of the Aluminum studs. Make sure the stud fits perfectly in the pocket liner before screwing it tight with the Allen screws.



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- 17 Install the 4 casted apron corners on the rail assembly.

 Do NOT tighten the bolts yet.



- 18 Install the aluminum apron supports in the rails.

 Do NOT tighten the bolts yet.



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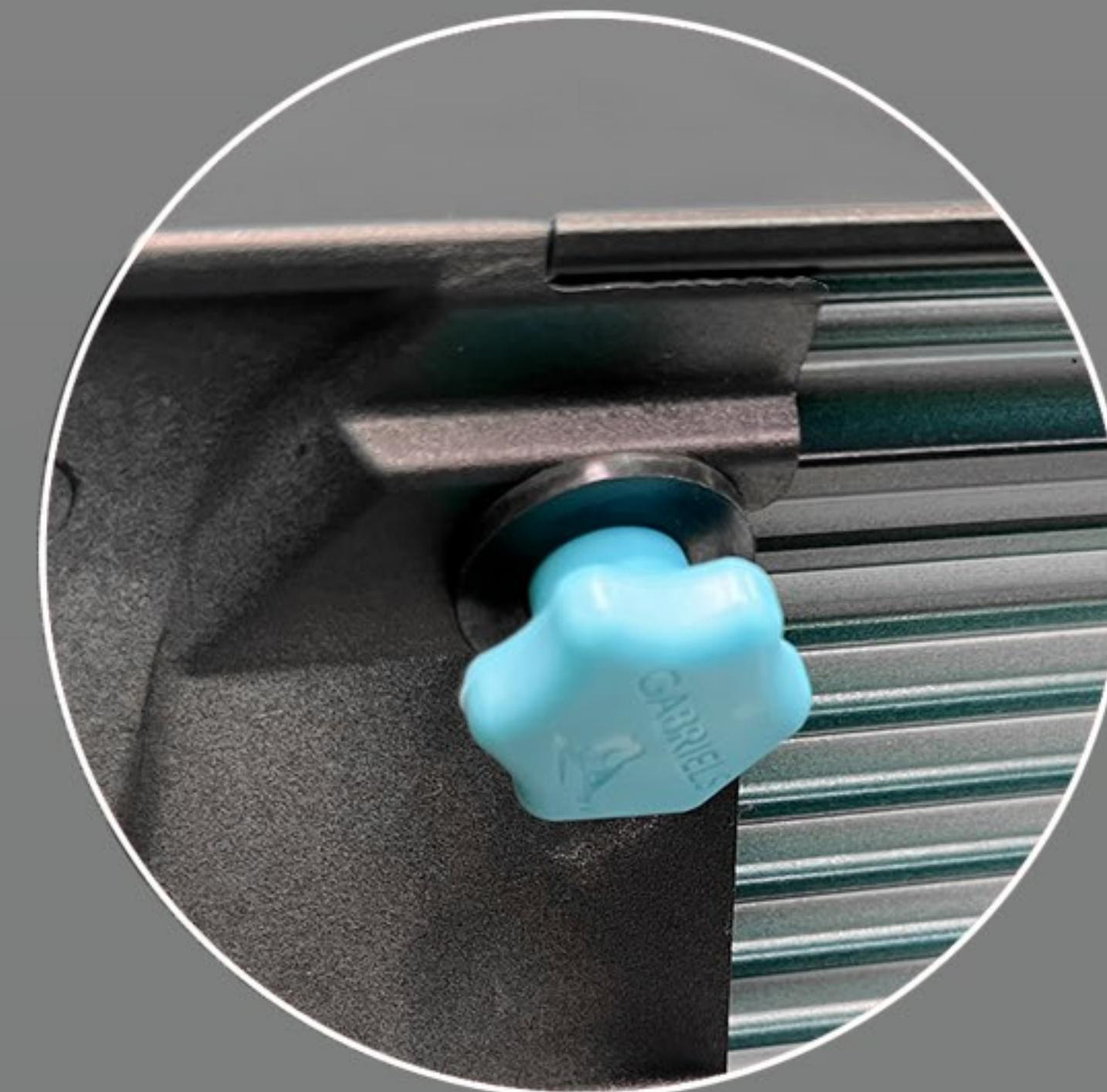
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Fit the aprons on the rail – assembly by use of the knobs and the sliding nuts in the apron profile.

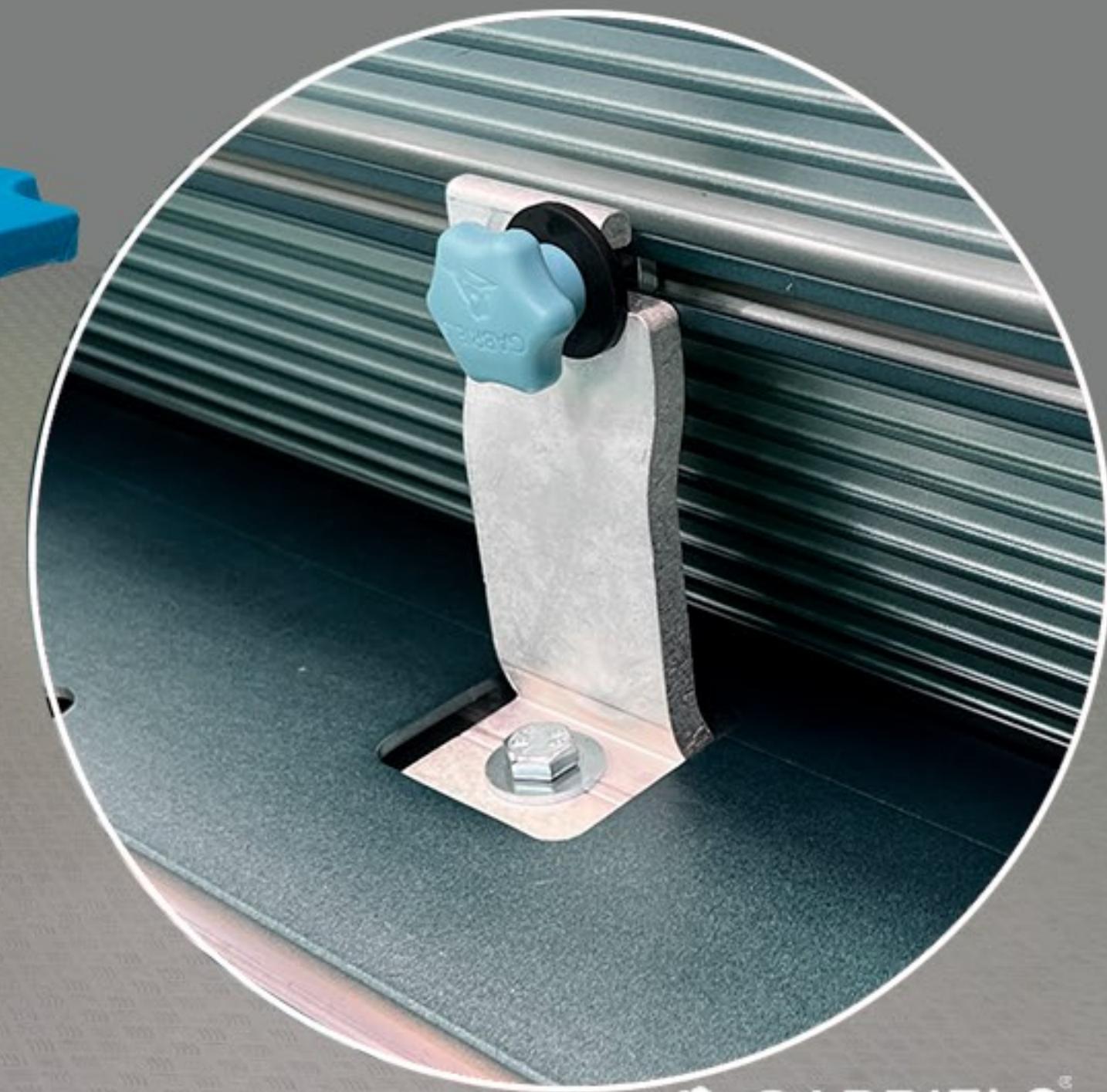
Note there are 2 lengths:

- Long ones are intended for fitting the apron to the aluminum supports
- Short ones will be used to fit the aprons to the casted apron corners.



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First tighten the bolts of the apron corner to the rail corners, then tighten the bolts of the aluminum supports, and finally tighten the knobs.

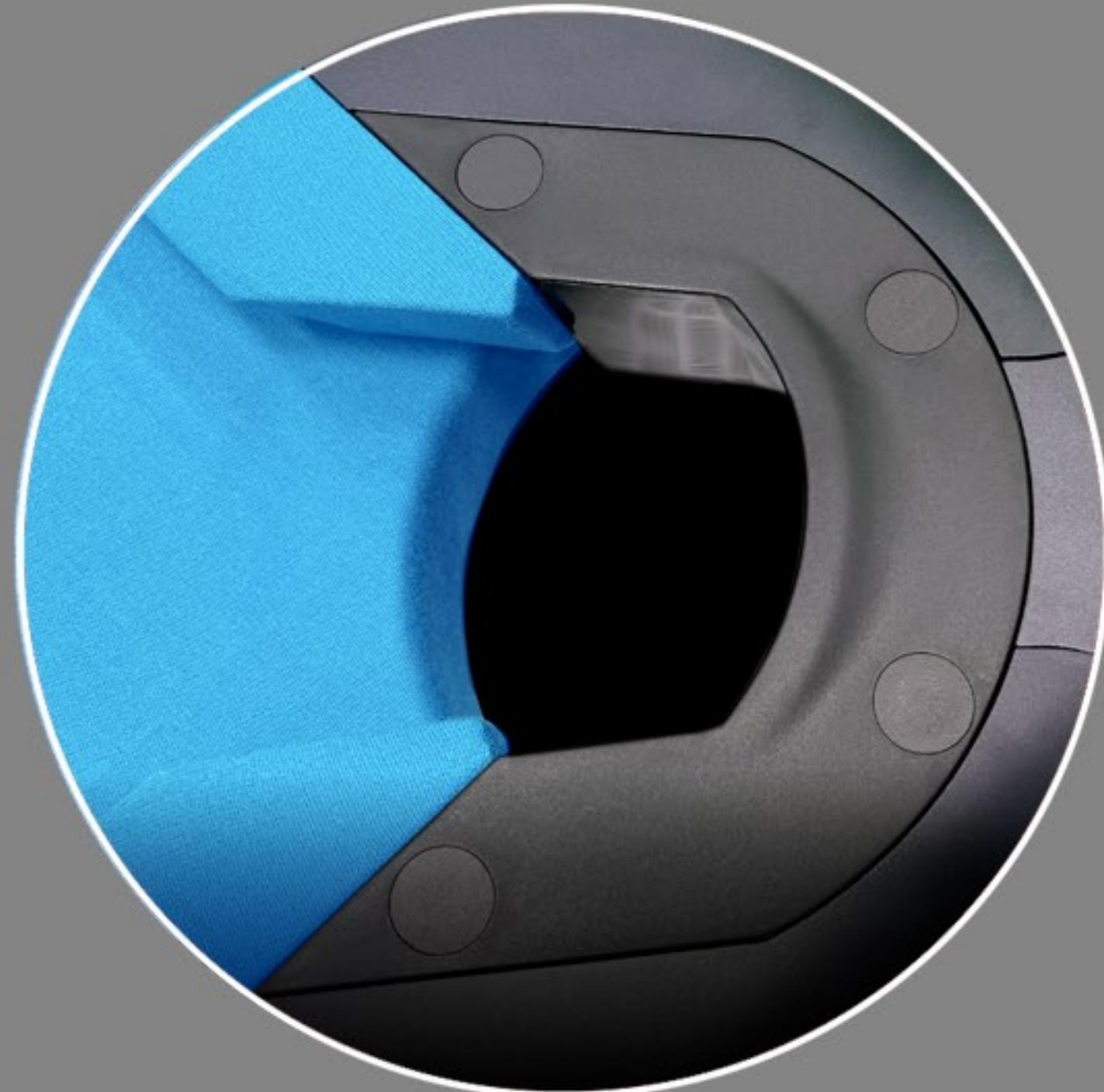


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- 21** Turn the rail assembly over and place it on the covered slate. Manually insert the rail bolts through the slate into the rail nuts and align the rail assembly.
When aligned correctly, the frame bolts can be tightened.
- 22** Install the ball-baskets and fit them to the rails.
Check if these are aligned correctly before tightening.



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- 23** Check the aprons are clear of dust and install the brand name stickers.
Make sure these are level because once installed these are very difficult to remove.





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